

# The Integral Fast Reactor

[tinyurl.com/9992kma](http://tinyurl.com/9992kma)

# PRESCRIPTION FOR THE PLANET

The painless remedy for our  
energy and environmental crises

by Tom Blees



[TINYURL.COM/QFHZJFE](https://tinyurl.com/QFHZJFE)

# PLENTIFUL ENERGY

The Story of the Integral Fast Reactor

The complex history of a  
simple reactor technology,  
with emphasis on its  
scientific basis for non-specialists



CHARLES E. TILL and YOON IL CHANG



[www.thesciencecouncil.com](http://www.thesciencecouncil.com)

***Positive proof of global warming.***



***18th  
Century***

***1900***

***1950***

***1970***

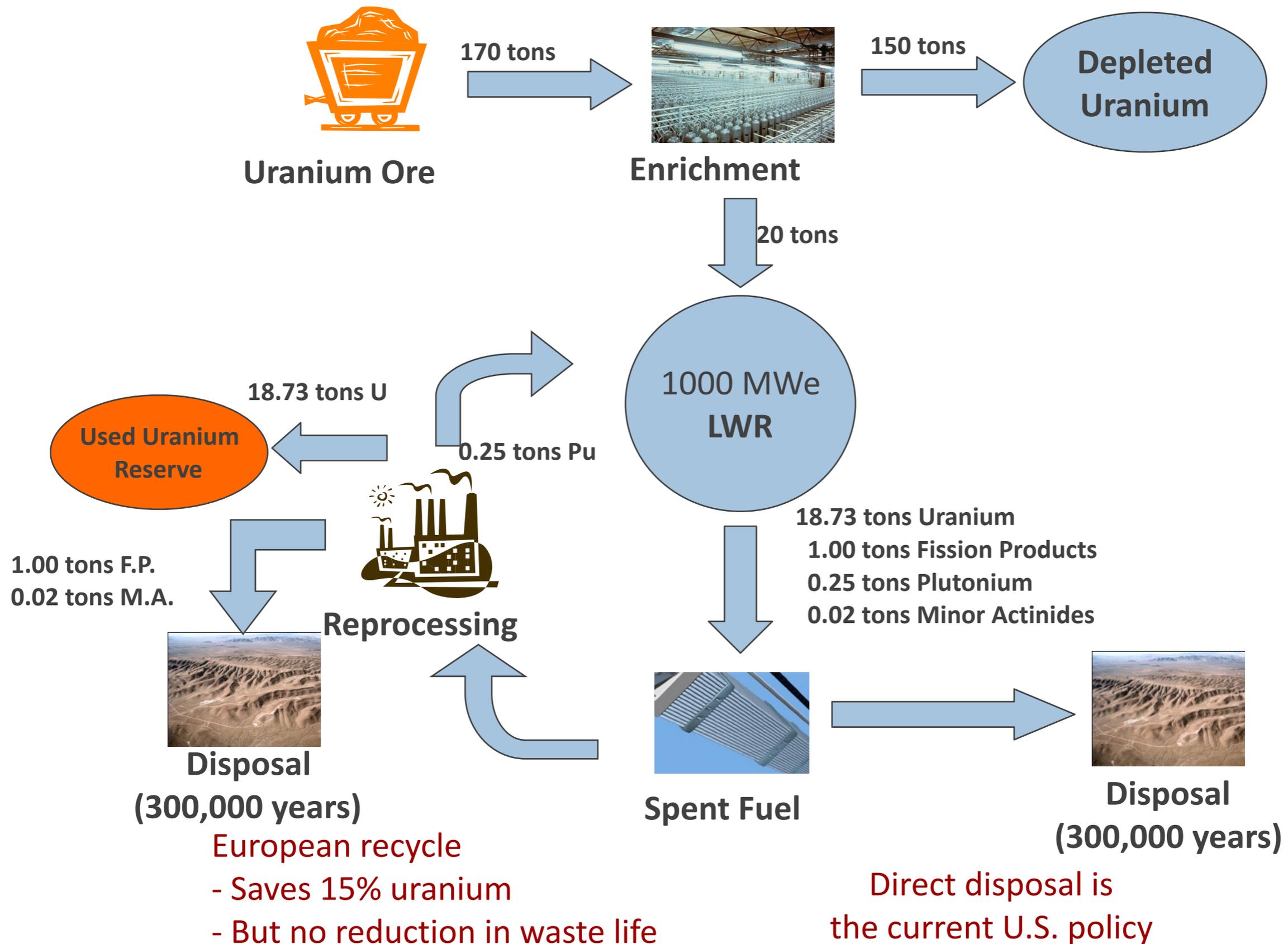
***1980***

***1990***

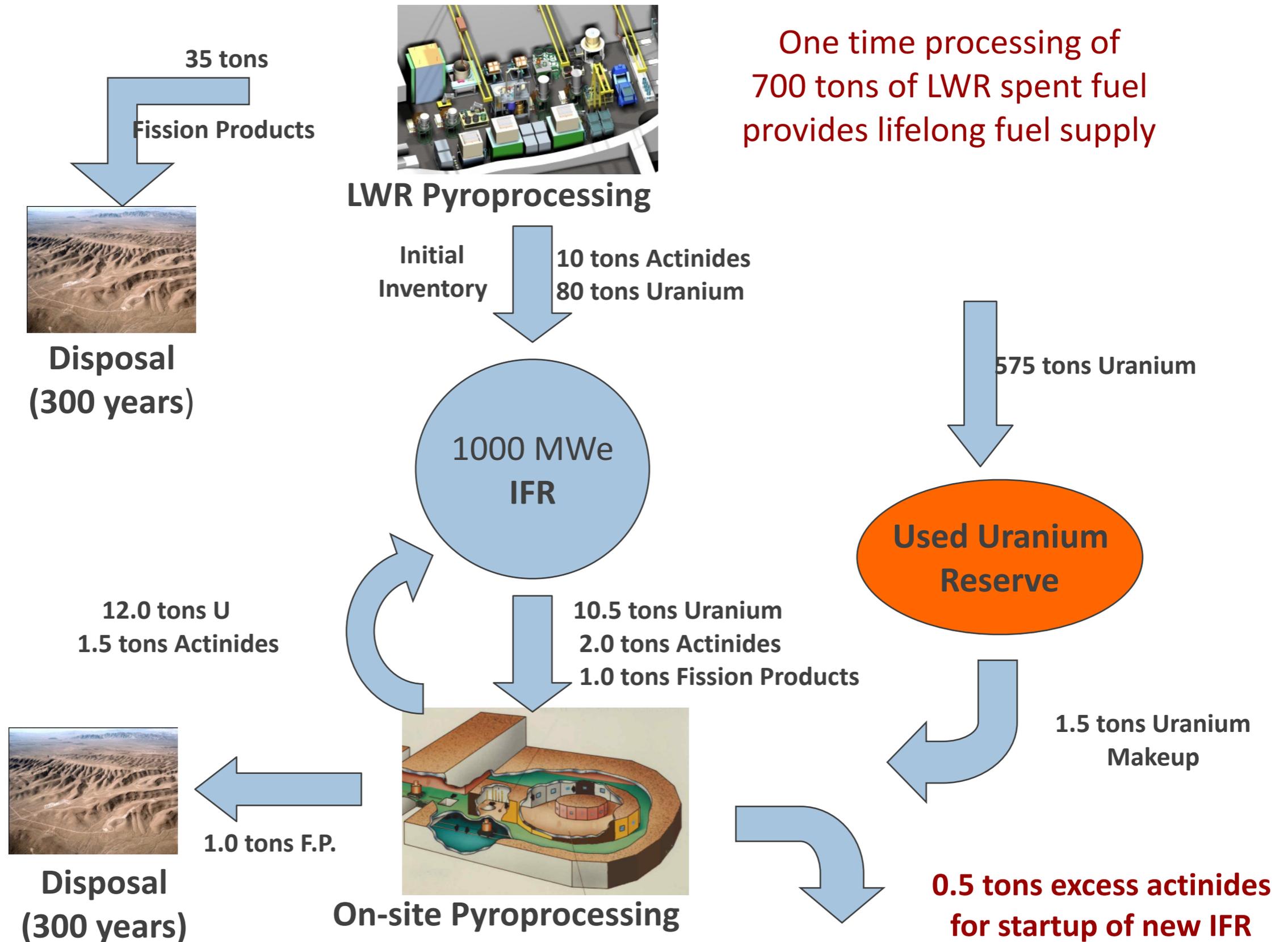
# Worldwide Sodium-Cooled Fast Reactor Experience

Country	Reactor	MWth/Mwe	Operations
U.S.	EBR-I	1/0.2	1951-63
	EBR-II	62.5/20	1964-94
	Fermi-1	200/61	1965-72
	FFTF	400	1980-92
Russia	BR-5/10	8	1958-02
	BOR-60	60/12	1969-
	BN-350	1000/150	1973-99
	BN-600	1470/600	1980-
France	Rapsodie	40	1967-83
	Phenix	563/250	1974-09
	SuperPhenix	3000/1240	1985-97
Japan	Joyo	140	1978-
	Monju	714/300	1993-
UK	DFR	72/15	1963-77
	PFR	600/270	1976-94
Germany	KNK-II	58/21	1972-91
India	FBTR	42.5/12	1985-
China	CEFR	65/20	2010-

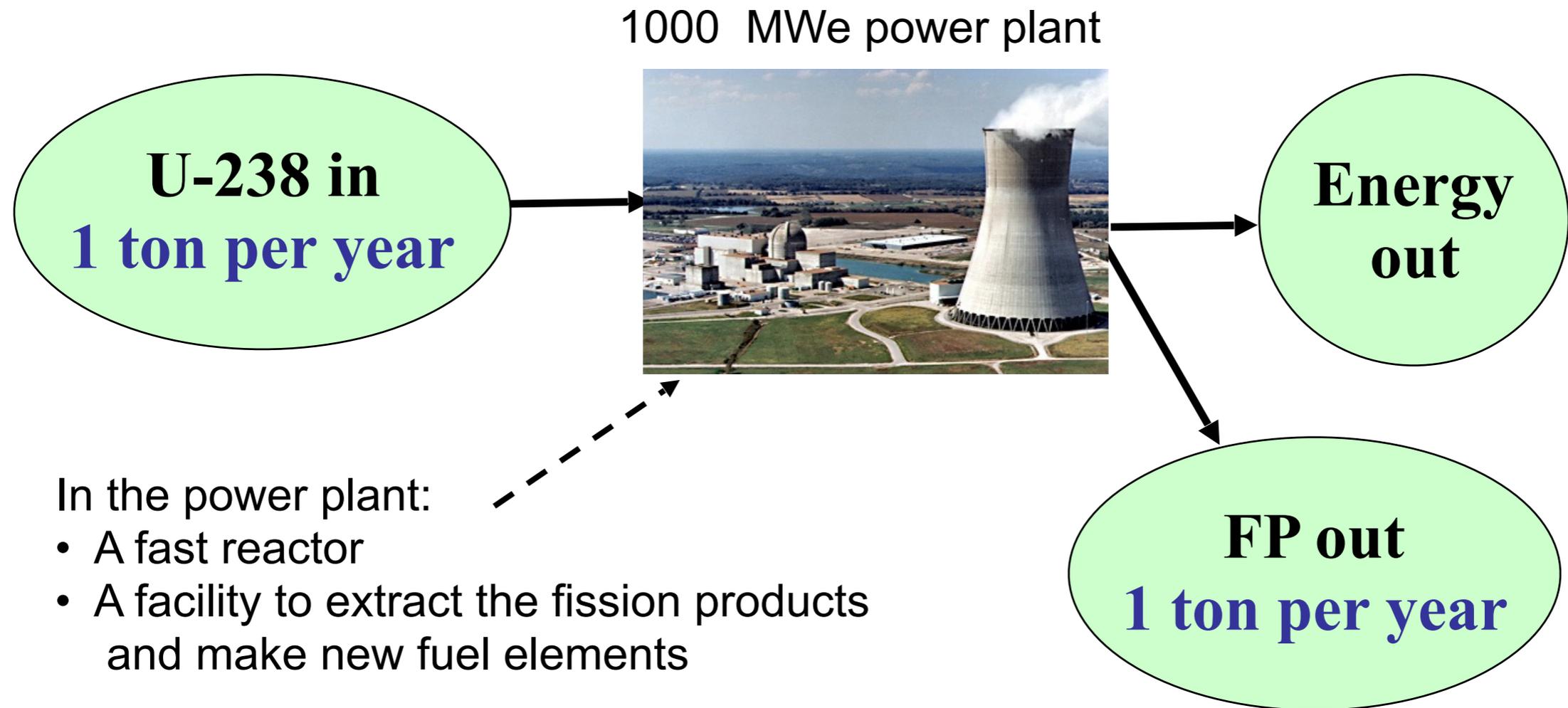
# Uranium utilization is <1% in current LWRs



# IFR is self-sufficient after initial startup



# THE ESSENTIALS OF AN ACTINIDE-CONSUMING FUEL CYCLE



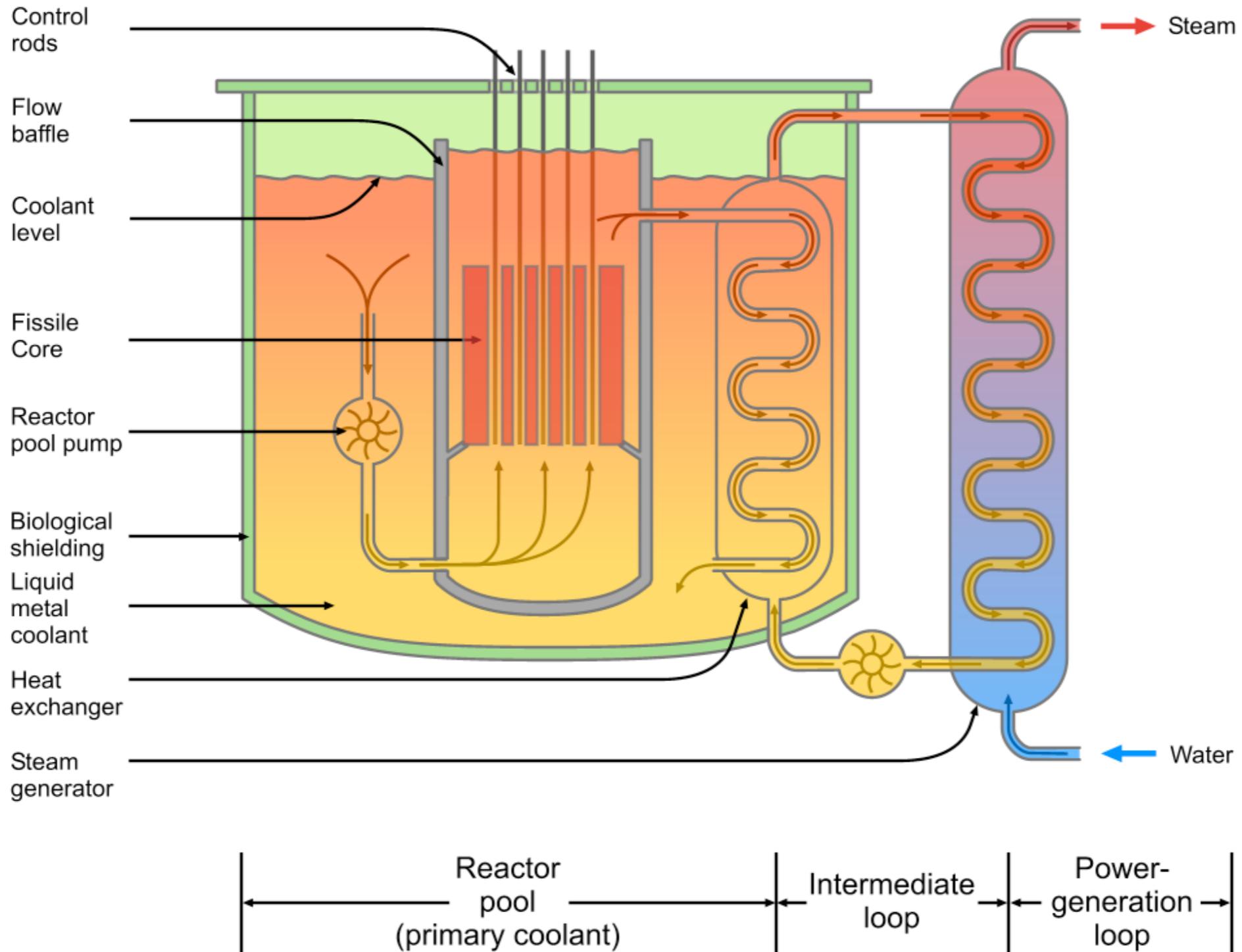
***NO LOOSE PLUTONIUM -- ANYWHERE!!***

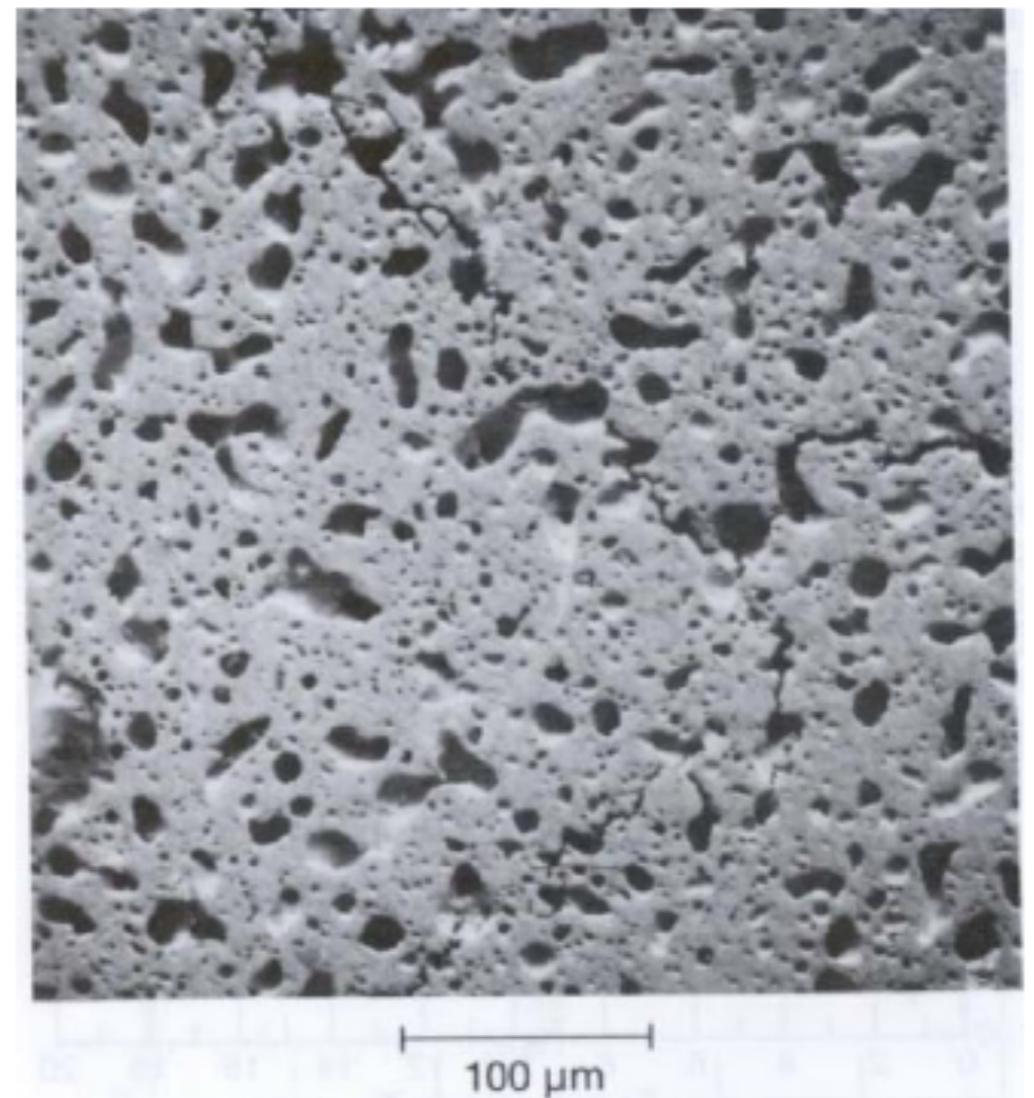
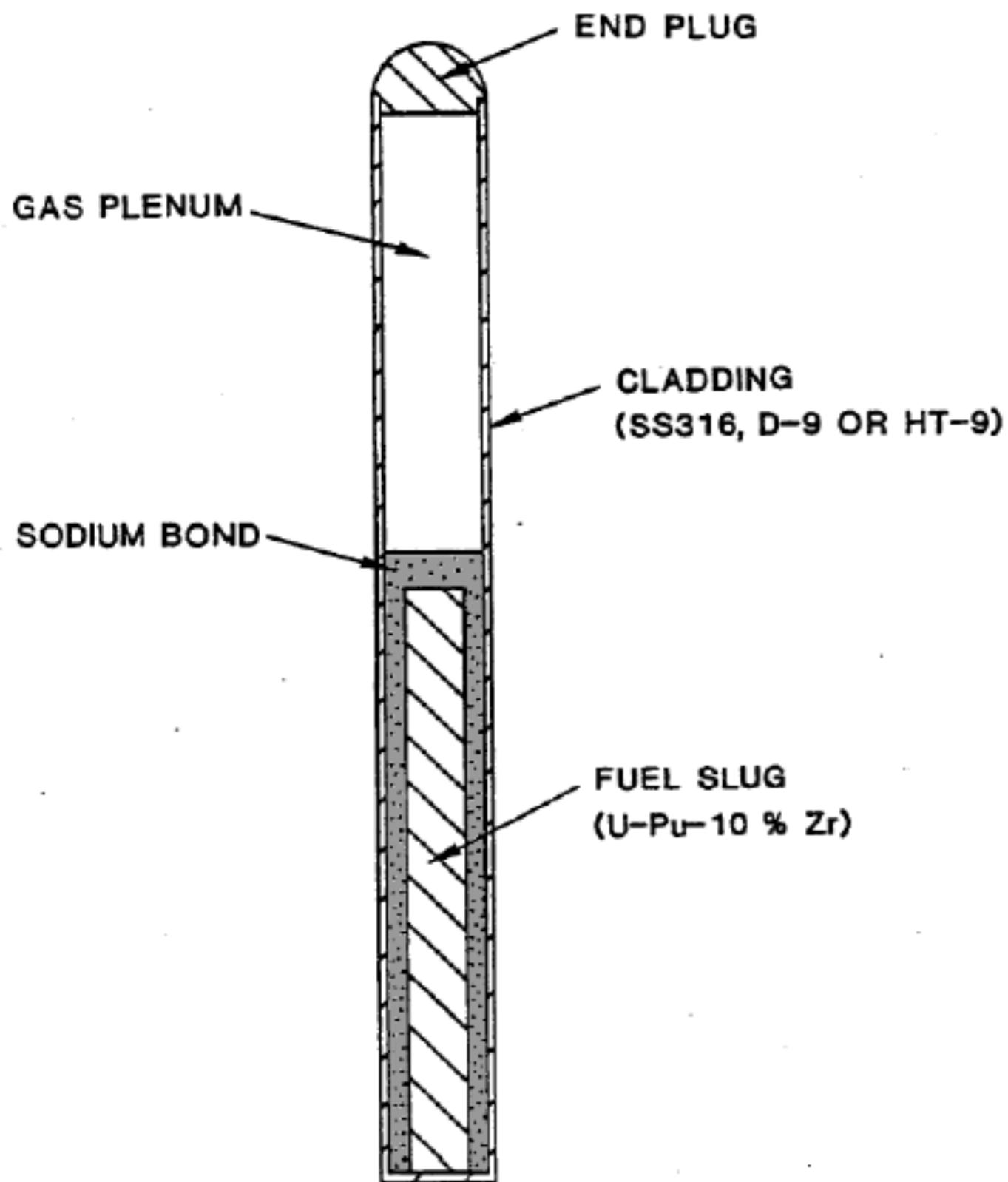
***NO MORE ENRICHMENT OF URANIUM – EVER!!***



# THE INTEGRAL FAST REACTOR (IFR)

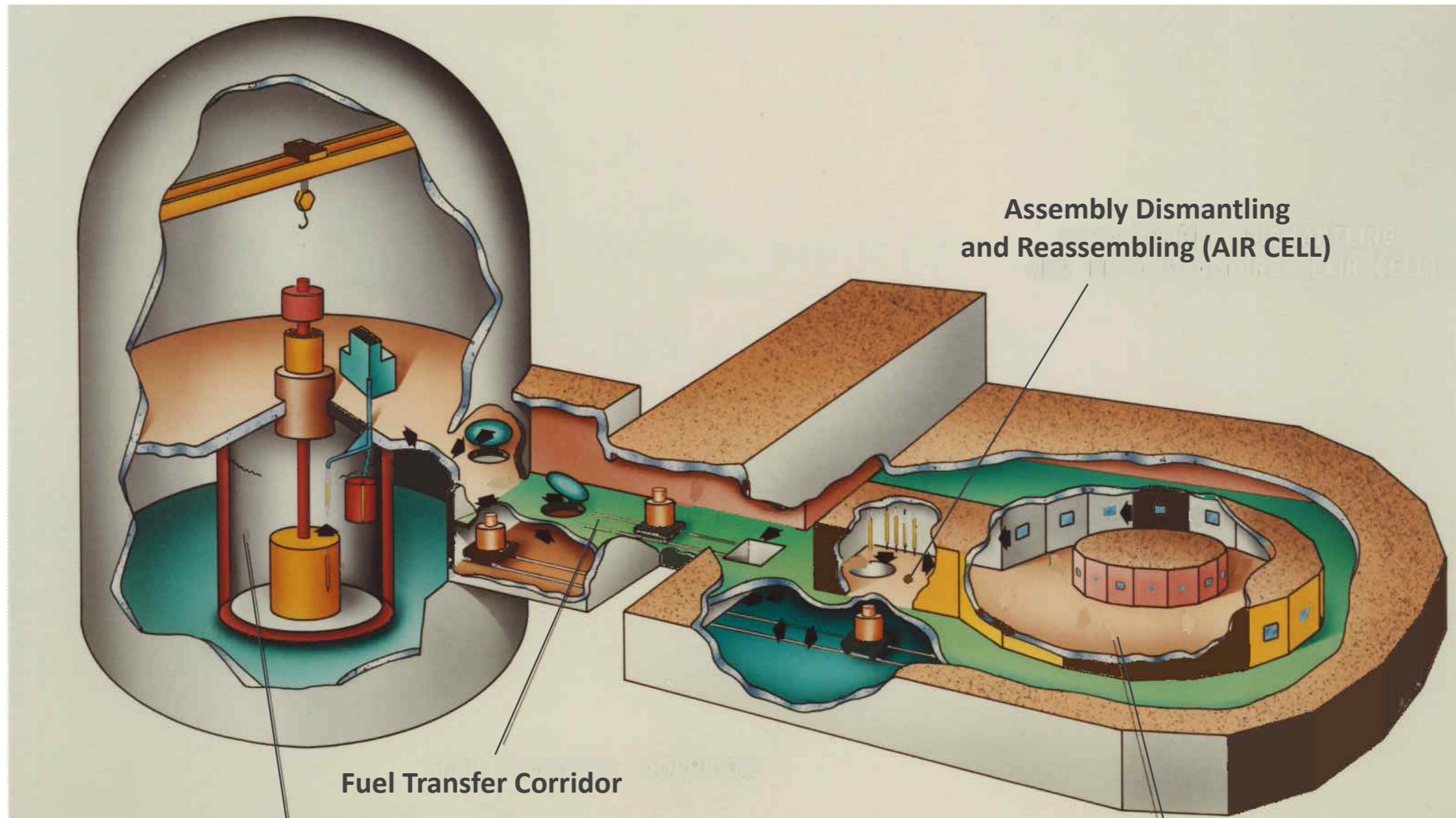
## Liquid Metal cooled Fast Breeder Reactors (LMFBR) "Pool" Design





Fission gas pore structure of irradiated U-10Zr fuel

Figure 6-1. Schematic of metal fuel



**Assembly Dismantling  
and Reassembling (AIR CELL)**

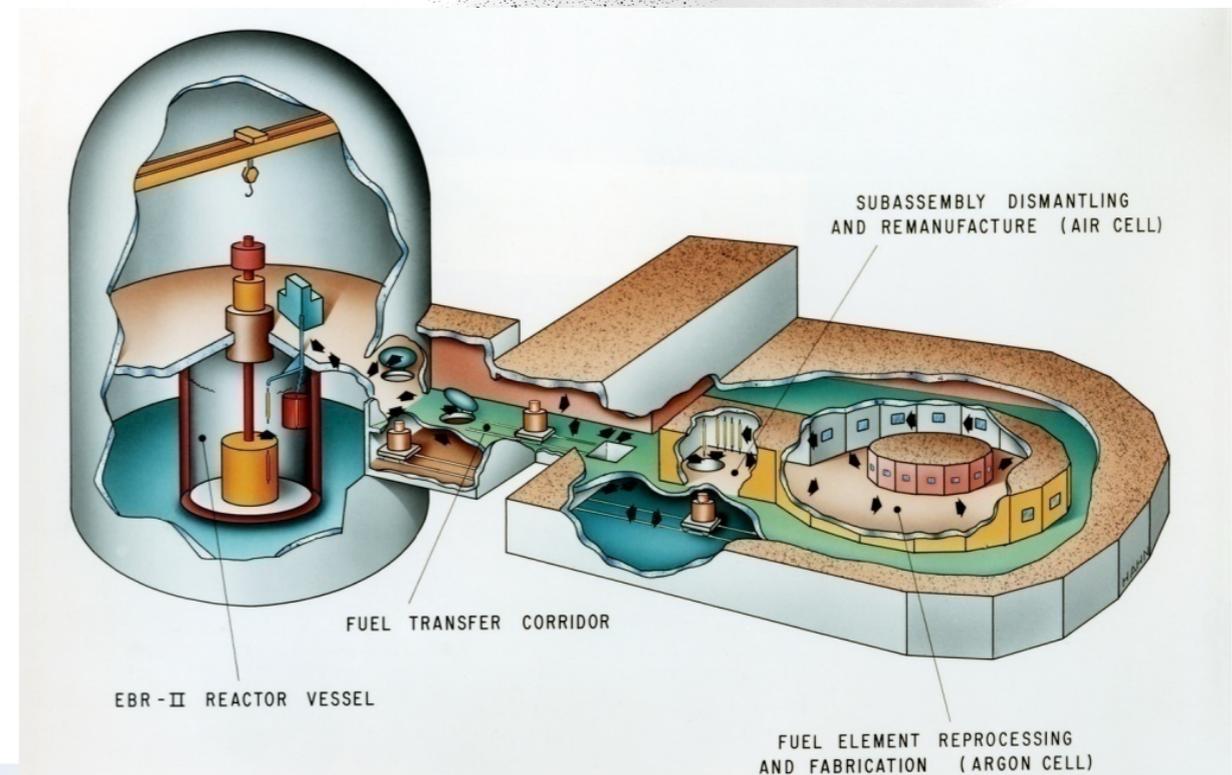
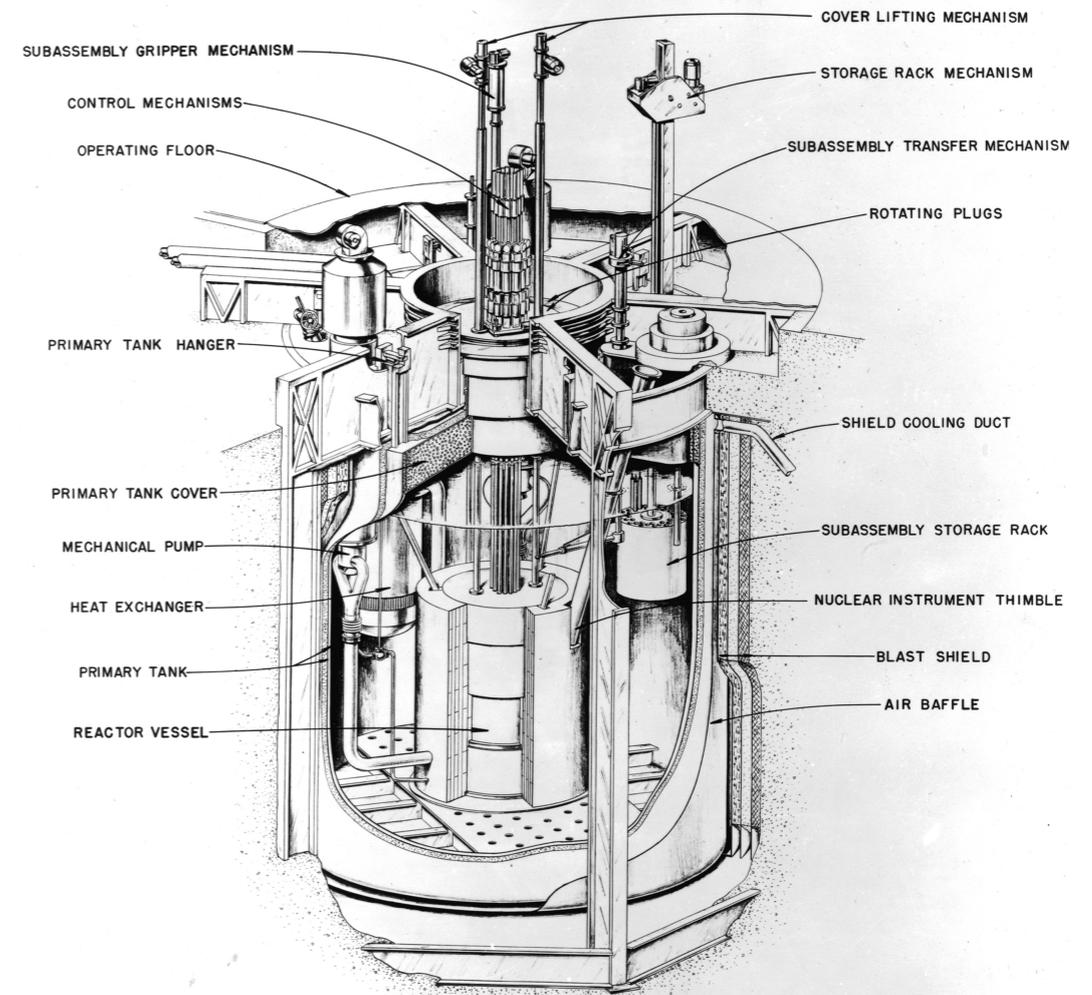
**Fuel Transfer Corridor**

**Reactor Vessel**

**Fuel Pin Pyroprocessing  
and Refabrication (ARGON CELL)**

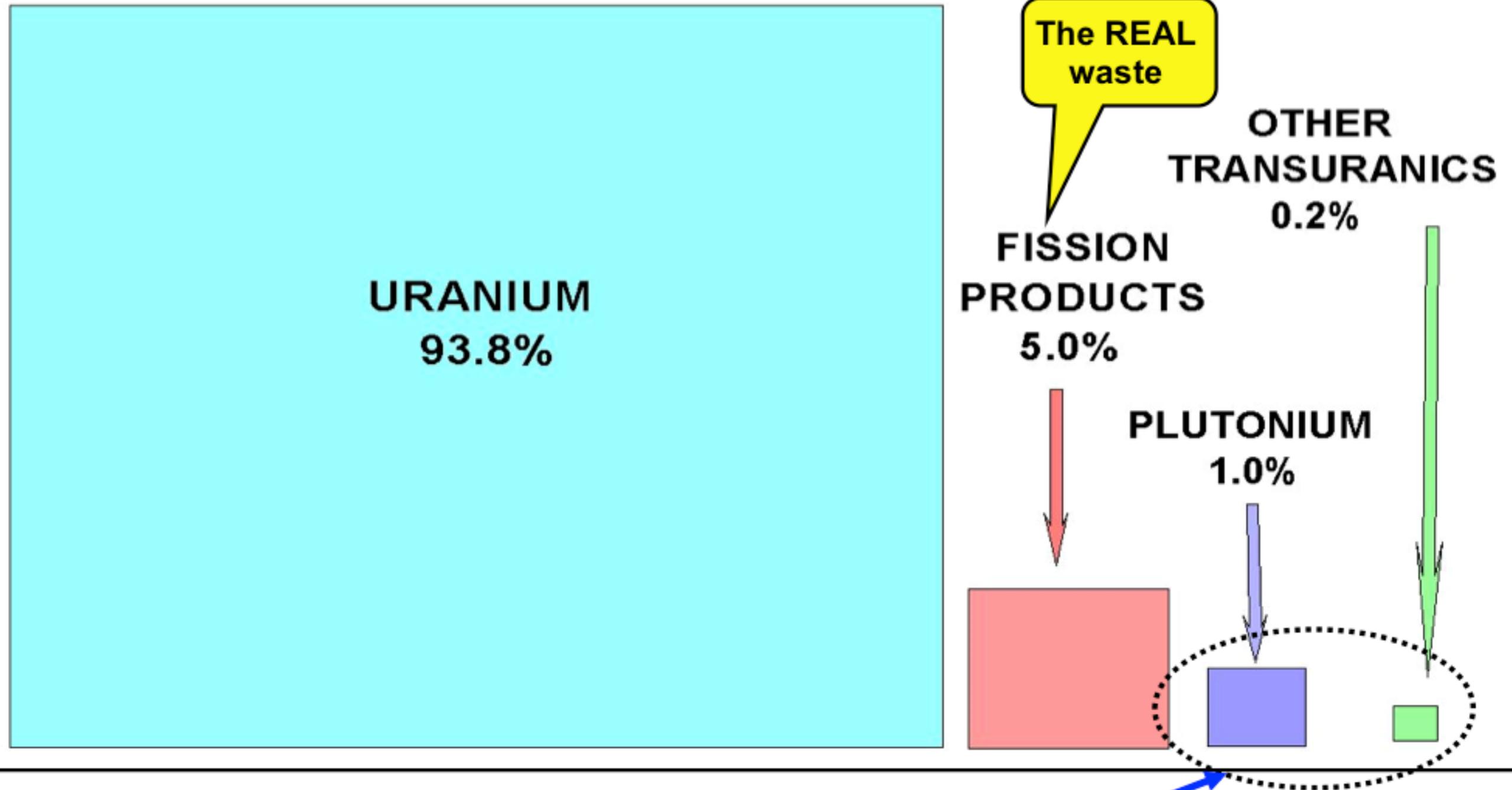
# Experimental Breeder Reactor-II

- ♪ The first pool-type SFR started operation in 1964.
- Demonstrated recycle based on melt-refining from 1964-69: ~30,000 irradiated fuel pins were recycled with average turnaround time of 2 months from discharge to reload into the reactor.
- Successfully operated over 30 years: no steam generator tube leak, reliability of sodium components due to compatibility with sodium, etc.



# USED LWR FUEL

*All of it is now treated as waste, but it's not*



*With this portion consumed (in fast reactors), dangerous activity is gone in 300 years*

# 100 tons

Spent Nuclear Fuel (SNF)  
(Store 300,000 Years)

*Or...*

100 Ton/year  
Pyroprocessing  
Plant

5 TON

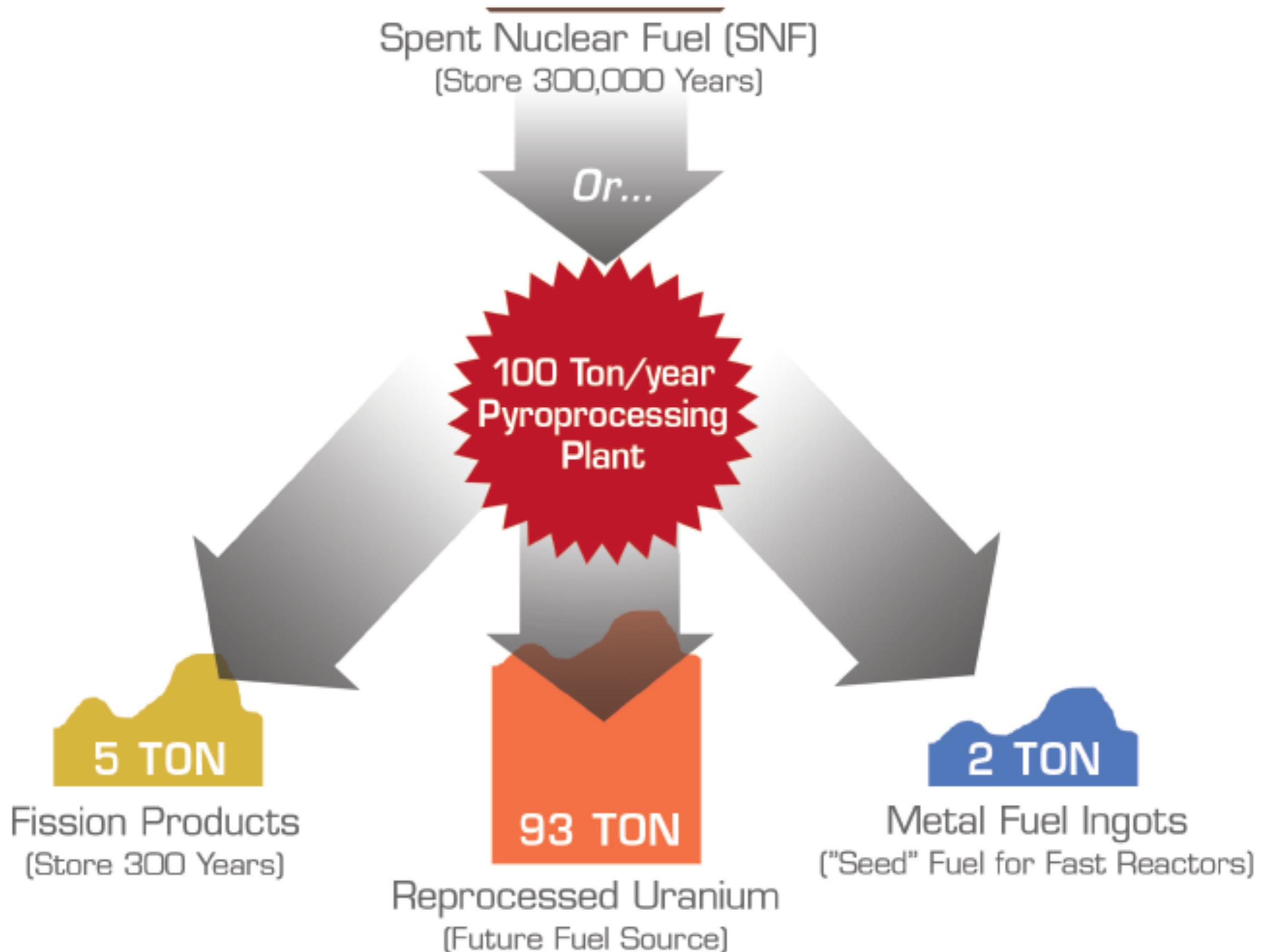
Fission Products  
(Store 300 Years)

93 TON

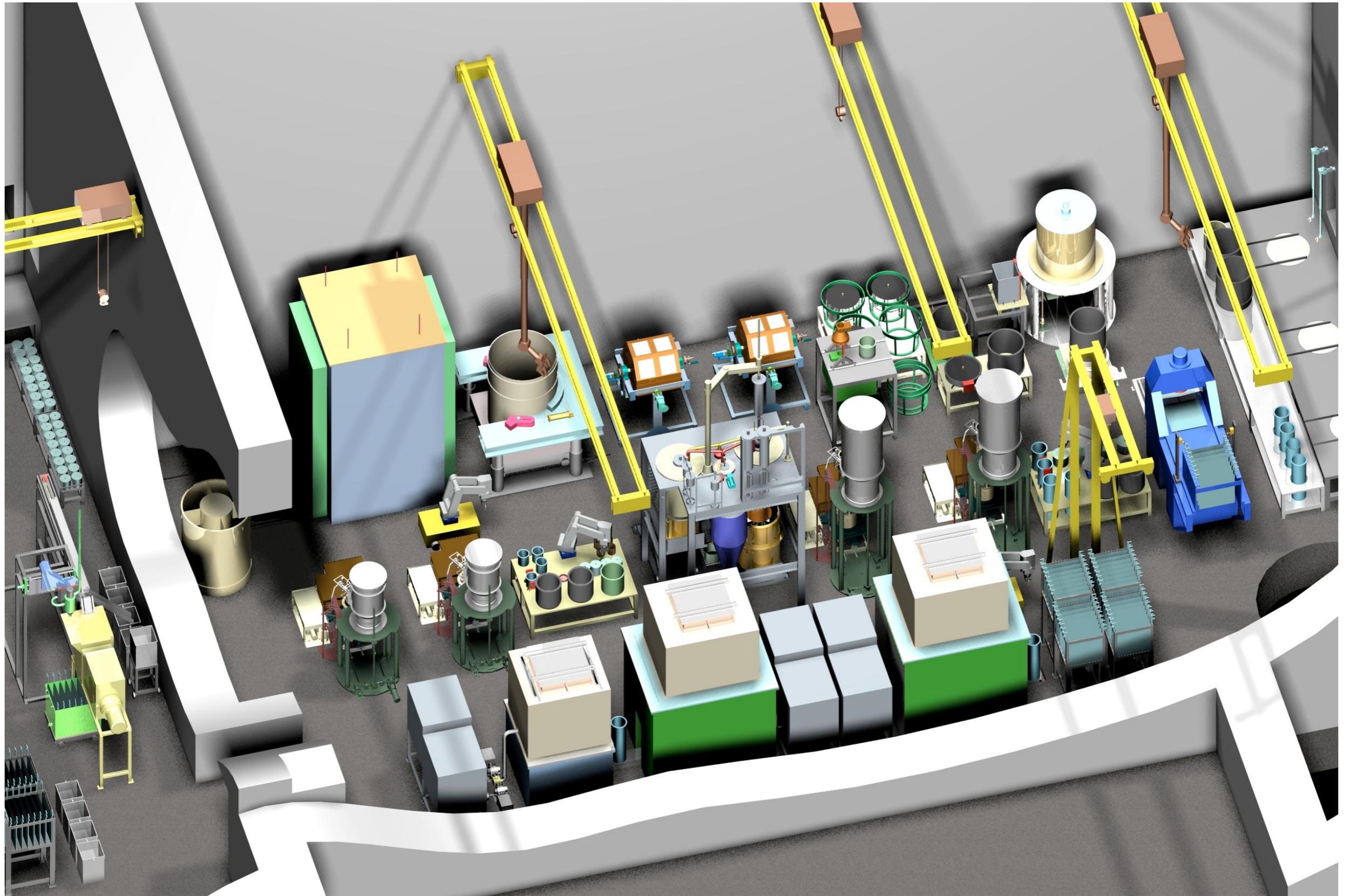
Reprocessed Uranium  
(Future Fuel Source)

2 TON

Metal Fuel Ingots  
("Seed" Fuel for Fast Reactors)



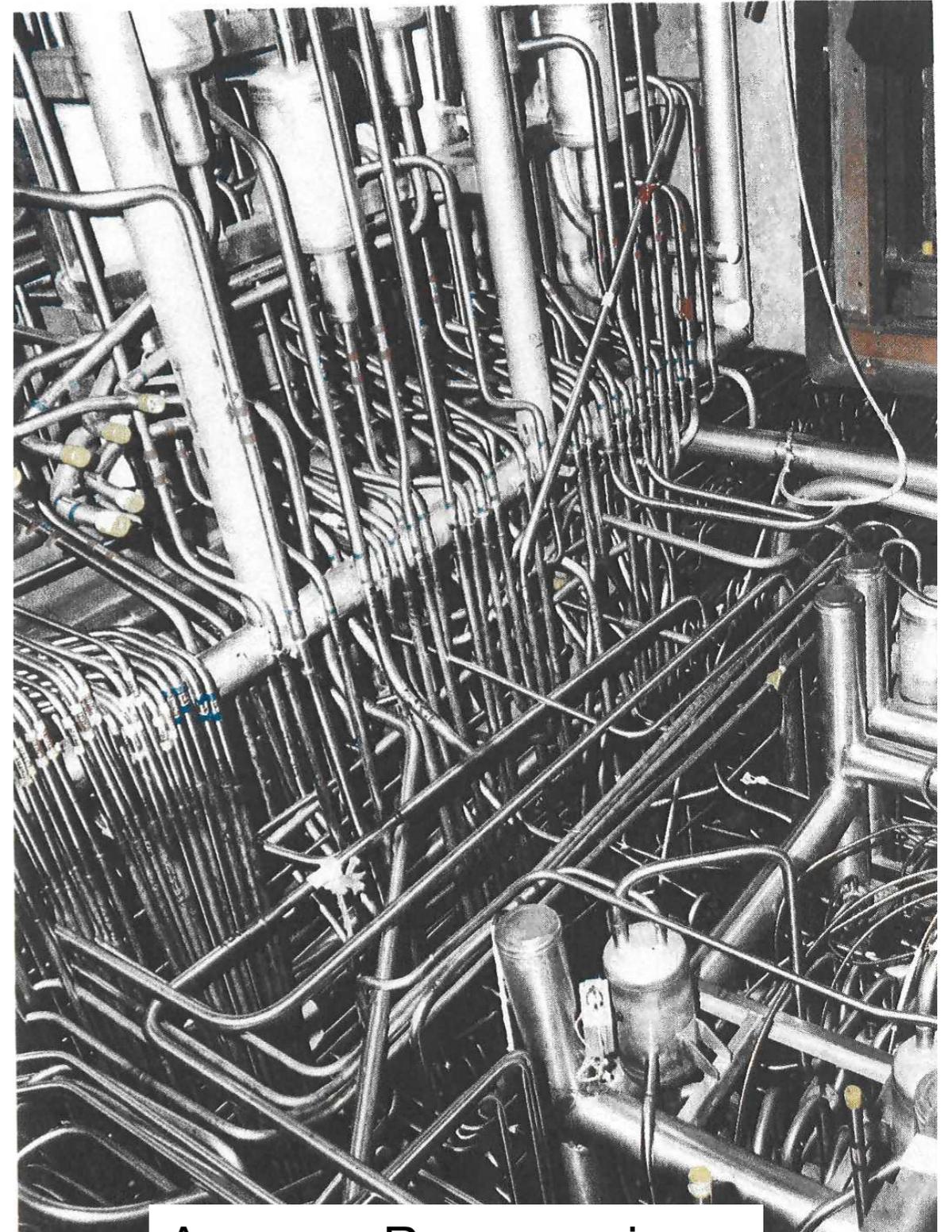
# *LWR Pyroprocessing Facility (100 T/yr)*



# *Pyroprocessing provides economic fuel cycle closure and intrinsic proliferation resistance*

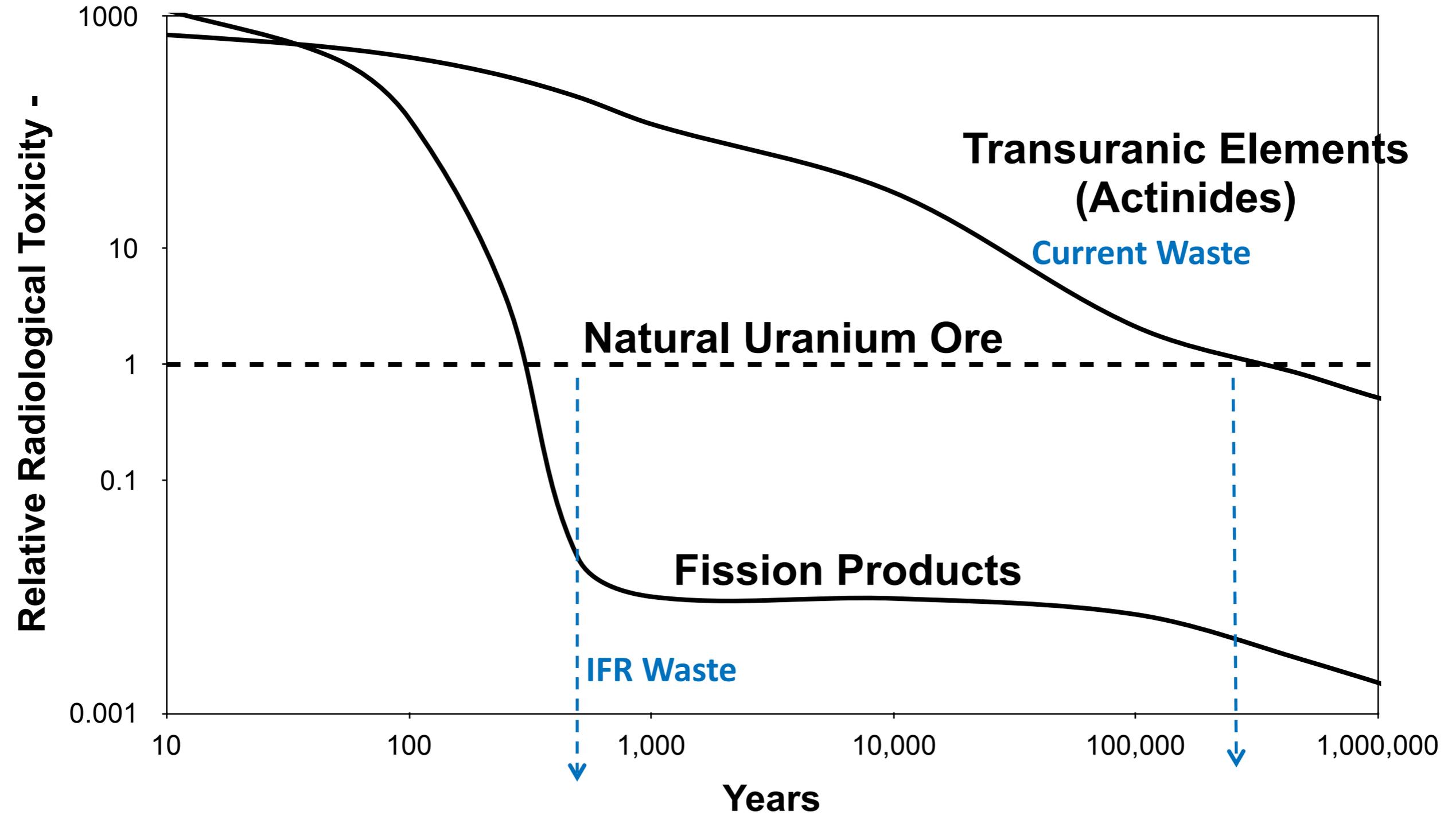


Pyroprocessing



Aqueous Reprocessing

# Radiological Toxicity of LWR Spent Fuel



## Pyroprocessing's Intrinsic Proliferation-Resistant Characteristics: Weapons Usability Comparison

	Weapon Grade Pu	Reactor Grade Pu	IFR Grade Actinide
Production	Low burnup PUREX	High burnup PUREX	Fast reactor Pyroprocess
Composition	Pure Pu 94% Pu-239	Pure Pu 65% Pu-fissile	Pu + MA + U 50% Pu-fissile
Thermal power w/kg	2 - 3	5 - 10	80 - 100
Spontaneous neutrons, n/s/g	60	200	300,000
Gamma radiation r/hr at ½ m	0.2	0.2	200

## Capital Cost for LWR Pyroprocessing Facility

- The capital cost for the 100 ton/yr LWR pyroprocessing is estimated at:

Engineering	100
Construction	120
Equipment systems	100
<u>Contingencies</u>	<u>80</u>
Total	\$400 million

- Even if the equipment systems are duplicated without any further scale-up, a commercial scale (800 T/yr) would cost about \$2.5 billion, which is an order of magnitude less than equivalent aqueous reprocessing plants.
- The above is a very rough estimate based on experiences of the EBR-II FCF refurbishment (<\$50 million) and the Fuel Manufacturing Facility (\$4 million).

# PRISM

